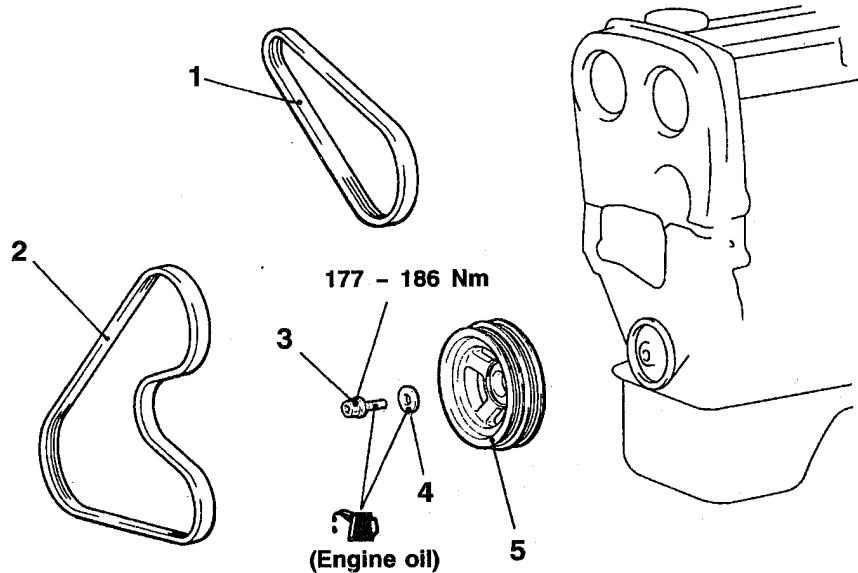


**CRANKSHAFT PULLEY****REMOVAL AND INSTALLATION****Pre-removal Operation**

Engine Cover and Under Cover Removal

**Post-Installation Operation**

- Drive Belt Tension Adjustment (Refer to P.11A-7.)
- Engine Cover and Under Cover Installation



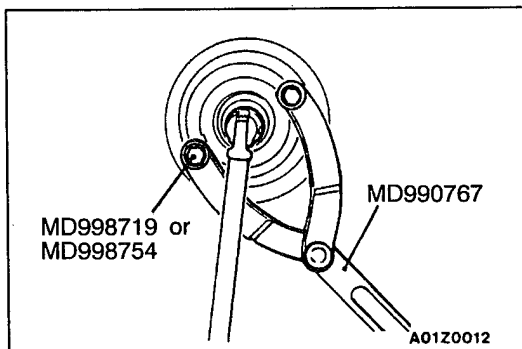
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**Removal steps**

1. Drive belt (Power steering and A/C)
2. Drive belt (Alternator)



3. Crankshaft pulley bolt
4. Crankshaft pulley washer
5. Crankshaft pulley

**REMOVAL SERVICE POINT****◀▶ CRANKSHAFT PULLEY BOLT REMOVAL****INSTALLATION SERVICE POINT****▶▶ CRANKSHAFT PULLEY BOLT INSTALLATION**

When installing the crankshaft bolt, apply the minimum amount of engine oil to the bearing surface and thread of the bolt.